REQUIRED

LABEL

\$41,470.00

1,390.00

Standard Equipment Included at No Extra Charge

MECHANICAL & PERFORMANCE 2.0L DOHC 16-valve Turbocharged Engine

241 hp, 260 lb-ft torque 9-Speed Automatic Transmission Front and Rear Disc Brakes Intelligent All-wheel Drive System Drive Mode Selector

SAFETY & SECURITY

Nissan Advanced Air Bag System Lower Anchors and Tethers for CHildren (LATCH) Brake Assist RearView Monitor Automatic Emergency Braking with Pedestrian Detection Blind Spot Warning Rear Cross Traffic Alert Lane Departure Warning High Beam Assist Rear Automatic Braking Blind Spot Intervention® Intelligent Forward Collision Warning

Intelligent Lane Intervention COMFORT & CONVENIENCE

Dual-zone Automatic Temperature Control Remote Engine Start System with Intelligent Climate Control+++ Leatherette-appointed Seats Heated Front Seats TailorFit™ Leatherette-wrapped Steering Wheel Wireless Charging Pad Power Liftgate Rear Door Alert ProPILOT Assist Steering Assist Intelligent Cruise Control Traffic Sign Recognition Tire Repair Kit

AUDIO & INFOTAINMENT

5N1AZ3BS4SC138969

NissanConnect® Wireless Apple CarPlay®+ Wireless Android Auto™+ 12.3" Color Touch-screen Display 12.3" Digital Dashboard

EXTERIOR 20" Alloy Wheels Intelligent Auto Headlights LED Headlights

LED Davtime Running Lights LED Tail Lamps

+See your Dealer for terms. conditions and limitations ++Optional Equipment Replaces Standard Where Applicable +++Federal/State/Local Laws may apply. Review before using

Manufacturer's Suggested Retail Base Price:

Options Included by Manufacturer Splash Guards Grained 255.00 Carpeted Floor Mats and Cargo Mat, 510.00 Seatback Protector, and Cargo Blocks 455.00 Cargo Package 3-Position Cargo Area Protector,

Retractable Cargo Cover, Cargo Net, and

DESTINATION CHARGES

\$44.080.00



Small SUVs range from 12 to 115 MPG. **Fuel Economy** The best vehicle rates 140 MPGe

highway

4.3 gallons per 100 miles

You spend

more in fuel costs

over 5 years compared to the

average new vehicle.

Annual fuel COSt

Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only

This vehicle emits 387 grams CO₂ per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 28 MPG and costs \$9,500 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.50 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

<u>fueleconomy.gov</u>



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Gasoline Vehicle

GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

**** Frontal Driver Crash Passenger

Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

Side **** Front seat Crash Rear seat **** Based on the risk of injury in a side impact

Rollover

**** Based on the risk of rollover in a single-vehicle crash.

Source: National Highway Traffic Safety Administration (NHTSA)

Star ratings range from 1 to 5 stars (****) with 5 being the highest. www.safercar.gov or 1-888-327-4236

This Vehicle qualifies for Nissan's

Security+Plus Extended Protection Plan

The only service agreement backed by Nissan Extended Services North America! Ask your dealer for details, or call 1-800-NISSAN-1 for more information

Dealer: PUENTE HILLS NISSAN 17320 E GALE AVENUE CITY OF INDUSTRY, CA 91748

VIN: 5N1AZ3BS4SC138969 MDL: 23015-138969 K23-G OPT: G-C03B92L92M92

EXT: BRILLIANT SILVE INT: GRAPHITE EMS: 50 STATE EMISSIONS

Transport Method: TRUCK

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*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

**Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monroney label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.

NOTE: PARTS CONTENT DOES NOT INCLUDE FINAL ASSEMBLY, DISTRIBUTION, OR OTHER NON-PARTS COSTS.

FOR THIS VEHICLE: FINAL ASSEMBLY POINT: SMYRNA, TN., USA COUNTRY OF ORIGIN: **ENGINE: JAPAN** TRANSMISSION: US